

### MODEL 23 SADDLE FUSION MACHINE

PART	DESCRIPTION	PRICE
S010	10" Yoke Frame Bottom Read (Complete)	425.00
S016	16" Yoke Frame Bottom Read (Complete)	513.00
S023	Model 23 High Volume High Pressure	846.00
S026	Model 23 Base	326.00
S032	16" Yoke Frame Top Read (Complete)	509.00
S057	10" Yoke Frame Top Read (Complete)	422.00
S084	Model 23 Standard Top Read	748.00
S086	16" Yoke Frame High Pressure Top Read (Complete)	520.00
S087	Model 23 High Volume Top Read	835.00
S092	Model 23 Standard Bottom Read	731.00
S096	Model 23 High Volume Bottom Read	806.00

### MODEL 45 SADDLE FUSION MACHINE

PART	DESCRIPTION	PRICE
S010	10" Yoke Frame Bottom Read (Complete)	425.00
S016	16" Yoke Frame Bottom Read (Complete)	513.00
S032	16" Yoke Frame Top Read (Complete)	509.00
S033	Model 45 Standard Top Read	882.00
S038	Model 45 High Volume Top Read	969.00
S048	Model 45 Base	460.00
S057	10" Yoke Frame Top Read (Complete)	422.00
S064	Model 45 High Volume High Pressure	980.00
S073	Model 45 Standard Bottom Read	865.00
S078	Model 45 High Volume Bottom Read	940.00
S086	16" Yoke Frame High Pressure Top Read (Complete)	520.00

### MODEL 432 SADDLE FUSION MACHINE

PART	DESCRIPTION	PRICE
S043	Model 432 High Volume High Pressure	965.00
S063	Model 432 High Volume Top Read	954.00

### MODEL 66 SADDLE FUSION MACHINE

PART	DESCRIPTION	PRICE
S005	Model 66 High Volume High Pressure	1217.00
S010	10" Yoke Frame Bottom Read (Complete)	425.00
S016	16" Yoke Frame Bottom Read (Complete)	513.00
S032	16" Yoke Frame Top Read (Complete)	509.00
S041	Model 66 Standard Bottom Read	1102.00
S047	Model 66 High Volume Bottom Read	1177.00
S052	Model 66 Standard Top Read	1119.00
S057	10" Yoke Frame Top Read (Complete)	422.00
S059	Model 66 High Volume Top Read	1206.00
S065	Model 66 Base	697.00
S086	16" Yoke Frame High Pressure Top Read (Complete)	520.00

### MODEL 864 SADDLE FUSION MACHINE

PART	DESCRIPTION	PRICE
S010	10" Yoke Frame Bottom Read (Complete)	425.00
S016	16" Yoke Frame Bottom Read (Complete)	513.00
S028	Model 864 Standard Top Read	1240.00
S032	16" Yoke Frame Top Read (Complete)	509.00
S034	Model 864 High Volume Bottom Read	1298.00
S042	Model 864 High Volume Top Read	1327.00
S057	10" Yoke Frame Top Read (Complete)	422.00
S067	Model 864 Base	818.00
S071	Model 864 Standard Bottom Read	1223.00
S086	16" Yoke Frame High Pressure Top Read (Complete)	520.00
S093	Model 864 High Volume High Pressure	1338.00

**SADDLE FUSION MACHINE PARTS**

<b>PART</b>	<b>DESCRIPTION</b>	<b>PRICE</b>
S002	Yoke Frame Bolt & Lock Washer (4)	2.00
S004	Heater Stop Flag (Specify Base Size)	17.00
S007	Bushing Sleeve Bearing	7.00
S009	Spindle Lubricant	8.00
S011	Arm Pivot Spacer (Set)	1.50
S014	Wiper Retainer	3.00
S015	Spindle Extension	27.00
S017	Spindle Bottom (Threaded For Tapping Tees)	38.00
S019	Arm Pivot Bolt (Complete)	2.50
S021	Handle (With Hand Grip)	73.00
S025	Top Read Spindle Bolt Collar	9.00
S027	Spindle Spring	13.00
S029	Swing Bolt (Specify Base Size)	7.00
S030	21" Spindle Assembly Top Read	266.00
S031	Top Read Spindle Bolt	11.50
S035	Spindle Lock Assembly	39.00
S036	Spindle Lock (Knob Only)	10.50
S037	10" Vertical Arm (Per Each)	18.00
S044	21" Vertical Arm (Per Each)	24.00
S046	12" Spindle Assembly Top Read	203.00
S051	Hand Knob (Specify Base Size)	9.50
S053	Spindle Lock (Sleeve Only)	9.00
S054	16" Vertical Arm (Per Each)	21.00
S055	Yoke Frame Extension (Pair)	103.00
S060	Swing Bolt Assembly (Swing Bolt, Washer, Roll Pin, Hand Knob)	16.00
S062	Spindle Pressure Cap (Top Read Spindles)	56.00
S068	Hand Grip	4.50
S069	Lock Knob Thread Insert	2.00
S074	Standard Frame Only	135.00
S076	19" Spindle Assembly High Pressure Top Read	269.00
S079	16" Spindle Assembly Bottom Read	229.00
S081	17" Vertical Arm (Per Each)	22.00
S082	Swing Bolt Washer	.25
S083	10" Spindle Assembly Bottom Read	186.00
S085	High Volume Frame Only	167.00
S091	19" Spindle Assembly Top Read	258.00
S094	Wiper	6.00
S097	Spring Pin	.25
P299	Static Ground Strap	39.00

**SADDLE FUSION MACHINE TAPPING TEE HOLDERS**

<b>PART</b>	<b>DESCRIPTION</b>	<b>PRICE</b>
T903	Cushion Lock (Standard Holder)	1.50
T905	Dupont High Volume	169.00
T907	Cushion Lock (High Volume Holder)	2.00
T913	Rahn	91.00
T917	½" Service Saddle	91.00
T918	Standard Slide Yoke	24.00
T924	Plexco (W/O Cap)	91.00
T926	¾" Service Saddle	91.00
T932	2" Service Saddle	91.00
T934	Thumb Screw (Std. or HV Holder)	.25
T937	Phillips High Volume	169.00
T942	Plexco High Volume	169.00
T946	High Volume Slide Yoke	29.00
T951	Plexco-Central Phillips	91.00
T986	Dupont	91.00
T989	Phillips High Volume 3-1/16" o.d. Cap	169.00

**SADDLE FUSION MACHINE LINER SETS**

<b>PART</b>	<b>DESCRIPTION</b>	<b>PRICE</b>
L809	6" to 4" IPS	119.00
L814	3" to 2" IPS	74.00
L827	2" to 1 ¼" IPS	68.00
L832	4" to 2" IPS	103.00
L838	2" to 1 ½" IPS	68.00
L841	8" to 6" IPS	145.00
L856	4" to 3" IPS	91.00
L861	Liner Screw Assortment Pack	6.00

**MODEL 200 MANUAL PIPE CHOKE (200M)**

PART	DESCRIPTION	PRICE
P205	Model 200 Frame (Frame Only)	165.00
P208	Ground Mounting Bolt	.75
P211	Model 200 Pipe Choke Thrust Washer	6.00
P216	Upper Squeeze Bar Set Screw	.25
P221	Model 200 Upper Squeeze Bar End Plate	5.00
P222	Slide Handle (Handle Only)	19.00
P227	Model 200 Handle Bushing	35.00
P233	Handle Ball Knob	7.25
P235	Stop Block Mounting Pin (Specify Model)	.75
P245	Model 200 Upper Squeeze Bar	75.00
P253	Model 200 Lower Squeeze Bar	80.00
P256	Retaining Ring	.25
P258	End Plate Bolt	.25
P267	Model 200 Slip Pins (Bottom Bar)	14.00
P281	Model 200 Manual Pipe Choke	451.00
P292	Stop Block Keeper Ring	9.00
P296	Threaded Shaft (Hex Screw W/O Handle)	56.00
P297	Stop Blocks (Set)	15.00
P299	Static Ground Strap	39.00

**MODEL 400 MANUAL PIPE CHOKE (400M)**

PART	DESCRIPTION	PRICE
P207	Model 400 Manual Upper Squeeze Bar	105.00
P208	Ground Mounting Bolt	.75
P210	Model 400 Manual Thrust Washer	6.00
P212	Model 400 Manual Slip Pins (Bottom Bar)	16.00
P220	Upper Squeeze Bar Set Screw	.25
P222	Slide Handle (Handle Only)	19.00
P223	Threaded Shaft (Hex Screw W/O Handle)	71.00
P224	Slide Handle (Handle Only)	21.00
P231	Model 400 Manual Lower Squeeze Bar	118.00
P233	Handle Ball Knob	7.25
P235	Stop Block Mounting Pin (Specify Model)	.75
P237	Model 400 Manual Pipe Choke	594.00
P248	Model 400 Manual Handle Bushing	42.00
P252	Model 400 Manual Upper Squeeze Bar End Plate	7.00
P256	Retaining Ring	.25
P258	End Plate Bolt	.25
P269	Model 400 Manual Frame (Frame Only)	214.00
P292	Stop Block Keeper Ring	9.00
P297	Stop Block (Set)	15.00
P299	Static Ground Strap	39.00

**MODEL 400 HYDRAULIC PIPE CHOKE (400H)**

PART	DESCRIPTION	PRICE
P202	Piggy-Back Spacer	7.00
P203	400 Hydraulic Frame (Frame Only)	760.00
P208	Ground Mounting Bolt	.75
P213	Alignment Yoke Slip Washer	.25
P214	Spring Plunger (Replaces Thumb Screw)	14.00
P217	Alignment Yoke Spring Pin	.25
P219	400 Hydraulic Alignment Yoke	21.00
P232	Thumb Screw	.25
P235	Stop Block Mounting Pin (Specify Model)	.75
P236	400/800 Hydraulic Upper Squeeze Bar End Plate (Pair)	22.00
P240	400 Hydraulic Frame (Complete)	1230.00
P241	400/800 Hydraulic Slip Pin (Set) (used w/P278)	29.00
P243	400 Hydraulic Carry Poles (Set)	34.00
P247	400 Hydraulic Lock Wedge	24.00
P256	Retaining Ring	.25
P257	400 Hydraulic Lower Squeeze Bar Pivot Slip Pin	16.00
P258	End Plate Bolt	.25
P259	401 Hydraulic Kit	2,890.00
P261	400 Hydraulic Lower Squeeze Bar	160.00
P264	400/800 Hydraulic Upper Squeeze Bar Wedge	22.00
P265	400 Hydraulic Carry Crate	260.00
P276	400 Hydraulic System	1475.00
P278	Hydraulic Cylinder Mounting Block	107.00
P279	400 Hydraulic Upper Squeeze Bar (Complete)	220.00
P291	402 Hydraulic Kit	4,090.00
P292	Stop Block Keeper Ring	9.00
P293	Hydraulic Cylinder Extension	23.00
P297	Stop Block (Set)	15.00
P299	Static Ground Strap	39.00

**MODEL 800 HYDRAULIC PIPE CHOKE (800H)**

PART	DESCRIPTION	PRICE
P208	Ground Mounting Bolt	.75
P213	Alignment Yoke Slip Washer	.25
P214	Spring Plunger (Replaces Thumb Screw)	14.00
P217	Alignment Yoke Spring Pin	.25
P218	800 Hydraulic Carry Poles (Set)	34.00
P229	800 Hydraulic Frame (Complete)	1,595.00
P232	Thumb Screw	.25
P235	Stop Block Mounting Pin (Specify Model)	.75
P236	400/800 Hydraulic Upper Squeeze Bar End Plate (Pair)	22.00
P238	800 Hydraulic Alignment Yoke	21.00
P241	400/800 Hydraulic Slip Pin (Set) (used w/P278)	29.00
P249	800 Hydraulic Lock Wedge	28.00
P256	Retaining Ring	.25

**Continued – MODEL 800 HYDRAULIC PIPE CHOKE**

<b>PART</b>	<b>DESCRIPTION</b>	<b>PRICE</b>
P258	End Plate Bolt	.25
P262	Piggy Back Spacer	13.00
P263	800 Hydraulic Lower Squeeze Bar Pivot Slip Pin	17.00
P264	400/800 Hydraulic Upper Squeeze Bar Wear Wedge	22.00
P273	800 Hydraulic System	3,900.00
P274	800 Hydraulic Lower Squeeze Bar	254.00
P278	Hydraulic Cylinder Mounting Block	107.00
P280	800 Hydraulic Upper Squeeze Bar (Complete)	320.00
P285	800 Hydraulic Frame (Frame Only)	975.00
P287	802 Hydraulic Kit	7,100.00
P289	800 Hydraulic Carry Crate	315.00
P292	Stop Block Keeper Ring	9.00
P293	Hydraulic Cylinder Extension	23.00
P294	801 Hydraulic Kit	5,500.00
P297	Stop Block (Set)	15.00
P299	Static Ground Strap	39.00

**PIPE CHOKE HYDRAULIC EQUIPMENT**

<b>PART</b>	<b>DESCRIPTION</b>	<b>PRICE</b>
H406	10 Ft. Hydraulic Hose (Complete)	245.00
H409	Hydraulic Dust Cover (Male/Female Rubber)	9.00
H419	6 Ft. Hydraulic Hose (Complete)	160.00
H421	Quick Disconnect Coupler	37.00
H423	Hydraulic Cylinder 12"	575.00
H424	Hydraulic Cylinder Repair Kit #300116	38.00
H427	High Pressure Hydraulic Tee	50.00
H435	20 Ft. Hydraulic Hose (Complete)	395.00
H443	10 Ft. Hydraulic Hose With (2) 6 Ft. Leads (801/802 Kit)	554.00
H452	Pressure Gauge	66.00
H455	Hydraulic Pump (Model 401-402 P159)	585.00
H456	Hydraulic Pump Repair Kit #300487 P159	29.00

H466	Hydraulic Pump Repair Kit #300138 P460	59.00
H467	Hydraulic Pump (Model 801-802 P460)	2,200.00
H498	Hydraulic Male Coupler	28.00
H499	Hydraulic Oil (Gallon)	41.00
P278	Hydraulic Cylinder Mounting Block	107.00

**HEATING IRONS AND TEFLON COATINGS**

<b>PART</b>	<b>DESCRIPTION</b>	<b>PRICE</b>
R609	Thermometer (Specify Stem Length)	39.00
R612	110v Male Twist-Lock With Splash Boot	31.00
R613	8 Ft. Cord Set (110v)	17.00
R615	Teflon (6" to 10" Iron)	61.00
R617	Thermoswitch (4" or Smaller Iron)	145.00
R619	Handle	23.00
R621	8 Ft. Cord Set (220v)	19.00
R625	Teflon (6" to 10" Pair-Heater Faces)	61.00
R627	Heating Element (4" or Smaller)	35.00
R634	Teflon (4" or Smaller Pair Of Heater Faces)	56.00
R638	110v Grounded Male Plug	11.00
R641	Splash Boot For Straight Blade Set	26.00
R644	Gasket	8.00
R647	Teflon (4" or Smaller Iron)	56.00
R656	Thermoswitch (6" or Larger Iron)	149.00
R662	Heating Element (6" to 10" Iron)	39.00
R670	Heating Iron Disassembly/Inspection	48.00
R692	220v Grounded Male Plug	11.00
R700	Heli-Coil Kit	66.00
R701	Heli-Coil (Each)	.50

**Cast-In Element Heating Irons Repaired/Reconditioned**

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